

Date: Thursday, 29/05/2008 11:04:52 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: CONNECTOR				
Job Number	: 39558							
Estimate Number	: 10014							
P.O. Number	:			Part Number	: D2067			
This Issue	: 29/05/2008	S.O. No. :		Drawing Number	: D2067 REV A1			
Prsht Rev.	: NC			Project Number	: N/A			
First Issue	: / /	Type :		Drawing Revision	: A1			
Previous Run	: 37483			Material	:			
Written By	:			Due Date	: 10/06/2008			
Checked & Approved By	: <u>JUL 08.5.29</u>			Qty:	40 Um: Each			
Comment	: Est Rev:E 02.09.09 Re-format; Added AN960JD10 KJ							

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: <u>6464</u> Purchase Part Number: FT319 Supplier: Arens Controls Certificate of conformity is required	<u>c208/05/30</u>
2.0	FT319	Connector	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s) Connector	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached	<u>1/86/13</u>
4.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK	<u>S 08/06/16</u>
5.0	AN960JD10	Washer	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s) Pick: Qty Part Number Description Batch 1 AN960JD10 Washer <u>M108077</u>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 MS21042L3

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick:

Qty Part Number Description Batch
1 MS21042-L3 Nut (or L3) 2107644 341X

40X

08/06/16

2107644 341X

7.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2067. Only engage two threads.

8.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5T10

5T10

AS 08/06/17 X40

10.0 QC21

FINAL INSPECTION/W/O RELEASE



08/06/19 X8

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08-06-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DRAFT COPY ISSUED

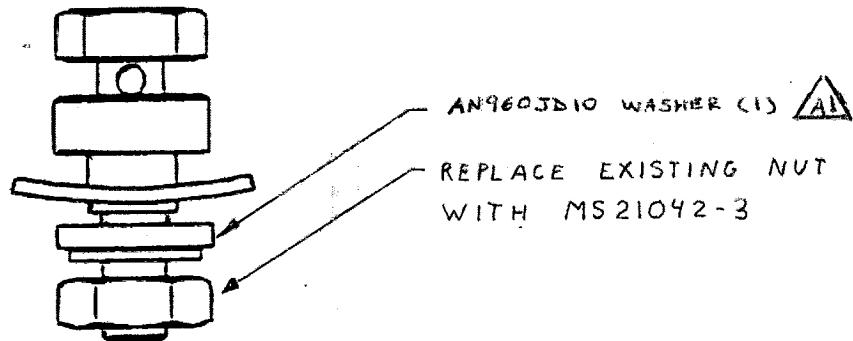
DESIGN JB	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED RF	DRAWING NO. D2067	REV. A SHEET 1 OF 1
DATE 99.04.30		TITLE CONNECTOR	SCALE NTS
A	99.04.30	NEW ISSUE	
AI	RF 02.09.16	ADDED AN960JD10	

RELEASED

99.07.11 KE

SPEC CONTROL DRAWING

ILLUSTRATION PROVIDED FOR REFERENCE ONLY



APPROVED SUPPLIER
ARENS P/N FT319

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31558



Elliott Manufacturing
11 Beckwith Avenue
Nowlan Road Entrance
Binghamton, NY 13901
607-772-0404
Fax: 607-772-0431

Order Date: 05/31/2008
Printed Date: 06/10/2008
Page: 1

SO Shipment



Ship To:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ONTARIO K6A 1K7
CANADA

Sales Order 176710



Customer ID	Purchase Order	Terms	Ship Via	F.O.B.	Sales Person	Ship From
DAR130	PO00006464	NET 30 DAYS	FEDX-GRD-COLLECT	origin	AF	ONSITE

Back Order Qty	Shipped Qty	U.O.M.	Item Number	Item Status	Need By Date
40		EA	FT319	Sale 	06/09/2008

REV H FITTING
DART P/N FT319
SHIP ASAP

INSPECTED/ACCEPTED
D. TASKER
Date JUN 10 2008

NOTES

LEVEL 3/ GOVT AND CRITICAL ITEM CHECKLIST APPLY
C OF C
MATERIAL CERT REQUIRED
PS-004
REF QUOTE 15593 ATTACHED
OKAY TO SHIP EARLY



CONFORMANCE CERTIFICATE FOR MATERIAL SHIPPED

Dated 6/10/2008

Elliott Manufacturing Co., LLC hereby certifies that all materials and processes used in the manufacture of parts called for on Purchase Order Number PO000006464 received DART AEROSPACE LTD conform to manufacturing specifications indicated in drawings or specifications as called for on said purchase order. Process certifications, chemical and physical test reports, as required by drawing, specification and/or other applicable documentation are on file and may be inspected by the buyer and/or government representative upon request.

Description	Customer Part Number	Quantity
FITTING ASSEMBLY ELLIOTT # FT319	FT319 REV. H	40

ELLIOTT MANUFACTURING CO., LLC

BY: Dan Tarkes

TITLE: Assembly Technician